

# Elastollan® 1164D50

## Technical Bulletin

## Polyether Type

Elastollan® 1164D50 is a polyether-based thermoplastic polyurethane (TPU). It exhibits excellent abrasion resistance, toughness, transparency, low temperature properties, hydrolytic stability and fungus resistance. Elastollan® 1164D50 is also conforming to the FDA food contact section, book 21, section 177.2600. As with all TPU products, Elastollan® 1164D50 must be dried before processing. The drying step is required to maintain a low moisture content until the product enters the processing equipment. The water content must be less than 0.03% before and during processing. The typical drying conditions should be 2-4 hours @ 195°-220° F (90°-105°C). Elastollan® 1164D50 can be stored for up to 1 year in its original container. Containers should be stored in a cool and dry area.

Properties		Test Method	Typical Value	
			English	SI
Physical				
Specific Gravity	gr./cm <sup>3</sup>	ASTM D-792	1.18	1.18
Hardness	Shore D	ASTM D-2240	64D	64D
Mechanical				
Tensile Strength (Ultimate)	psi / MPa	ASTM D-412	6000 psi	41 MPa
Tensile Stress	@100% Elong.	ASTM D-412	3600 psi	25 MPa
Tensile Stress	@300% Elong.	ASTM D-412	4800 psi	33 MPa
Elongation at Break	%	ASTM D-412	425%	425%
Tensile Set at Break	%	ASTM D-412	90%	90%
Compression Set, %	22 hrs @ 23°C	ASTM D-395 (B)	40%	40%
Compression Set, %	22 hrs @ 70°C	ASTM D-395 (B)	50%	50%
E-Modulus	psi / MPa	ASTM D-412	28000 psi	193 MPa
Flexural Modulus	psi / MPa	ASTM D-790	36000 psi	248.3 MPa
Tear Strength	lb./in. N/mm	ASTM D-624, Die	1250 lb./in.	220 N/mm
Taber Abrasion Resistance / mg loss	1000 gr./H-18	ASTM D-1044	55 mg	55 mg
Processing Conditions, Inj. Molding	°F/°C		410 - 440°F	210 - 225°C

The above values are shown as typical values and should not be used as specifications.  
Molded plaques 0.080" thick were cured 20 hours at 100 °C before testing

**Caution:** Contact with product dusts from regrinding operations may cause temporary irritation of the eyes and the respiratory tract. Use with local exhaust. Under hot melt processing conditions (170-230°C), wear personal protective equipment to prevent thermal burns.

**First aid:** *Eyes*-Flush eyes with flowing water at least 15 minutes. If irritation develops, consult a physician. *Skin*-Skin contact with hot melt may cause thermal burns. Call a physician immediately. *Inhalation*-If vapors generated from the hot melt process are inhaled, move to fresh air. Aid in breathing. If breathing difficulties develop, see a physician immediately.

**In case of fire:** Use water fog, foam, CO<sub>2</sub>, or dry chemical extinguishing media. Firefighters should be equipped with self-contained breathing apparatus and turnout gear.

**Disposal:** Waste material, unused contents and empty containers must be disposed of in accordance with applicable local, state or federal regulations. Refer to our Material Safety Data Sheet for specific disposal instructions.

**In case of chemical emergency:** Call CHEMTREC day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents.

**Attention:** This product is sold solely for use by industrial institutions. Refer to our Material Safety Data Sheet regarding safety, usage, applications, hazards, procedures and disposal of this product. Consult your supervisor for additional information.

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